

# **Petroleum Refinery Process Economics Paperback 2000 Author Robert E Maples**

Petroleum Refinery Process Economics Shale Gas Production Processes Petroleum Refining Design and Applications Handbook Separation Technologies for the Industries of the Future Fouling in Refineries Oil Refineries in the 21st Century Elements of Petroleum Refinery Engineering Petrochemicals in Nontechnical Language The Refinery of the Future Standard Handbook of Petroleum and Natural Gas Engineering: Biodesulfurization in Petroleum Refining Petroleum Refining Oil and Gas Production Handbook: An Introduction to Oil and Gas Production Handbook of Petroleum Refining Processes Petroleum Refinery Process Modeling Natural Gas Fundamentals of Petroleum Refining An Introduction to Petroleum Technology, Economics, and Politics Handbook of Petroleum Refining Processes, Fourth Edition Handbook of Petroleum Refining The Economics of Oil and Gas Petroleum Economics and Engineering, Third Edition Refinery Engineering Handbook of Petroleum Processing Fluid Catalytic Cracking Handbook Oil & Gas Company Analysis Petroleum Refining Design and Applications Handbook Refining Processes Handbook Handbook of Industrial Hydrocarbon Processes Catalytic Naphtha Reforming Process Handbook of Petroleum Refining Processes Heavy Oil Recovery and Upgrading Petroleum Refining Practical Advances in Petroleum Processing Refining Used Lubricating Oils Guide to the Practical Use of Chemicals in Refineries and Pipelines Petroleum Economics and Engineering Modern Petroleum Refining Processes, 5/E Fundamentals of Petroleum and Petrochemical Engineering Petroleum Refining in Nontechnical Language

## **Petroleum Refinery Process Economics**

A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes Petroleum Refinery Process Modeling offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling. The authors - three experts on the topic - outline the procedures and include the key data required for building reaction and fractionation models with commercial software. The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub-models. It provides a sound and informed basis to understand and exploit plant phenomena to improve yield, consistency, and performance. In addition, the authors offer information on applying models in an overall refinery context through refinery planning based on linear programming. This important resource: -Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling -Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric (CDU) and vacuum (VDU) distillation units -Discusses

modeling FCC, catalytic reforming and hydroprocessing units Written for chemical engineers, process engineers, and engineers for measurement and control, this resource explores the advanced simulation tools and techniques that are available to support experienced and aid new operators and engineers.

## **Shale Gas Production Processes**

Fouling in Refineries is an important and ongoing problem that directly affects energy efficiency resulting in increased costs, production losses, and even unit shutdown, requiring costly expenditures to clean up equipment and return capacity to positive levels. This text addresses this common challenge for the hydrocarbon processing community within each unit of the refinery. As refineries today face a greater challenge of accepting harder to process heavier crudes and the ongoing flow of the lighter shale oil feedstocks, resulting in bigger challenges to balance product stability within their process equipment, this text seeks to inform all relative refinery personnel on how to monitor fouling, characterize the deposits, and follow all available treatments. With basic modeling and chemistry of fouling and each unit covered, users will learn how to operate at maximum production rates and elongate the efficiency of their refinery's capacity. Presents an understanding of the breakdown of fouling per refinery unit, including distillation and coking units Provides all the factors, crude types, and refining blends that cause fouling, especially the unconventional feedstocks and high acid crudes used today Helps users develop an analysis-based treatment and control strategy that empowers them to operate refinery equipment at a level that prevents fouling from occurring

## **Petroleum Refining Design and Applications Handbook**

Maples presents an organized look at yield data and properties of products from refinery processes, how to use this information in performing various process economics studies, and discusses operating and capital costs for economic evaluation of both single processes and complete refineries. Yield correlations are presented for all of the important commercially-established petroleum refinery processes, each accompanied by operating requirements and capital cost of a typical unit. Here the user has all of the information required to perform a preliminary economic evaluation. For each process yield correlation a simplified process flow diagram and brief process description is given. Contents: Correlation methodology Crude oils, hydrocarbons, and refinery products Refinery processing overview Energy resources and transportation fuels The environment and the refinery Crude oil and residual oil processing Solvent deasphalting Visbreaking and aquaconversion Delayed coking Fluid coking/flexicoking Heavy distillate processing Fluid catalytic and heavy oil cracking Hydrocracking Hydrotreating Light distillate processing Naphtha desulfurization Catalytic reforming Light hydrocarbon processing Isomerization Alkylation Catalytic polymerization and dehydration Oxygenates Treating and other auxiliary processes Aromatics extraction Hydrogen manufacture Sour water stripping Sweetening Acid gas removal Sulfur

recovery Tail gas cleanup Water treatment and waste disposal Blending Process economics Economics.

## **Separation Technologies for the Industries of the Future**

This authoritative text has been re-written and expanded to include additional chapters on methyl tertiary butyl ether and higher alcohols. Read it cover to cover, chapter by chapter as the subject comes up in your business, use it as an encyclopedia, or as a primer on petrochemical economics. Packed with diagrams and tables, it is the only source you will need to get a clear understanding of this complex topic. Each chapter includes exercises and 'in a nutshell' chapter reviews. Contents: What you need to know about organic chemistry Benzene Toluene and the xylenes Cyclohexane Olefins plants, ethylene, and propylene The hydrocarbon family Cumene and phenol Ethylbenzene and styrene Ethylene dichloride and vinyl chloride Propylene oxide and propylene glycol Methanol and synthesis gas Other alcohols Formaldehyde and acetaldehyde Ketones Acids Acrylonitrile, acrylic acid, and acrylates Maleic anhydride Alpha olefins Nature of polymers Thermoplastics Resins and fibers

## **Fouling in Refineries**

## **Oil Refineries in the 21st Century**

Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry. This book covers current refinery processes and process-types that are likely to come on-stream during the next three to five decades. The book includes (1) comparisons of conventional feedstocks with heavy oil, tar sand bitumen, and bio-feedstocks; (2) properties and refinability of the various feedstocks; (3) thermal processes versus hydroprocesses; and (4) the influence of refining on the environment.

## **Elements of Petroleum Refinery Engineering**

The extraction of natural gas from shale formations is no simple task and perhaps the most expensive when compared to over unconventional gases. Although, its popularity has grown over the years, there is much to be done to make their production and processing more cost-effective. Brief but comprehensive, Shale Gas Production Processes begins with an overview of the chemistry, engineering and technology of shale gas. This is quickly followed by self-contained chapters concerning new and evolving process technologies and their applications as well as environmental regulations. Written in an easy to read format, Shale Gas Production Processes will prove useful for those scientists and engineers already

engaged in fossil fuel science and technology as well as scientists, non-scientists, engineers, and non-engineers who wish to gain a general overview or update of the science and technology of shale gas. In addition, the book discusses methods used to reduce environmental footprint and improve well performance. Updates on the evolving processes and new processes Provides overview of the chemistry, engineering, and technology of shale gas Guides the reader through the latest environmental regulation regarding production and processing of shale

## **Petrochemicals in Nontechnical Language**

\* Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants \* Contributors are drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco \* Covers the very latest technologies in the field of petroleum refining processes \* Completely updated 3rd Edition features 50% all new material

## **The Refinery of the Future**

Separation processes—or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology.

## **Standard Handbook of Petroleum and Natural Gas Engineering:**

Used lubricating oil is a valuable resource. However, it must be re-refined mainly due to the accumulation of physical and chemical contaminants in the oil during service. Refining Used Lubricating Oils describes the properties of used lubricating oils and presents ways these materials can be re-refined and converted into useful lubricants as well as other products. It provides an up-to-date review of most of the processes for used lubricating oil refining that have been proposed or implemented in different parts of the world, and addresses feasibility and criteria for selecting a particular process. The book begins with an overview of lubricating oil manufacturing, both petroleum-based and synthetic-based. It reviews the types and properties of lubricating oils and discusses the characteristics and potential of used lubricating oils. The authors describe the basic steps of used oil treatment including dehydration, distillation or solvent extraction, and finishing. They explore the combustion of used oil for use as fuel, covering chemistry and equipment, fuel oil properties, and combustion

emissions. The book considers alternative processing options such as refinery processing and re-refining. It also reviews the major refining processes that have been suggested over the years for used oil. These include acid/clay, simple distillation, combinations of distillation and hydrogenation, solvent extraction, filtration, and coking processes. The book addresses economic, life cycle assessment, and other criteria for evaluating the attractiveness of an oil recycling project, examining various costs and presenting an economic evaluation method using an Excel spreadsheet that can be downloaded from the publisher's website. The book concludes with a chapter offering insights on how to choose the most suitable process technology.

## **Biodesulfurization in Petroleum Refining**

This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the basics of crude oils and their nature, it continues with the commercial products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to-date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each. An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries and engineering firms performing support functions or construction.

## **Petroleum Refining**

As feedstocks to refineries change, there must be an accompanying change in refinery technology. This means a movement

from conventional means of refining heavy feedstocks using (typically) coking technologies to more innovative processes that will coax the last drips of liquid fuels from the feedstock. This book presents the evolution of refinery processes during the last century and as well as the means by which refinery processes will evolve during the next three-to-five decades. Chapters contain material relevant to (1) comparisons of current feedstocks with heavy oil and bio-feedstocks; (2) evolution of refineries since the 1950s, (3) properties and refinability of heavy oil and bio-feedstocks, (4) thermal processes vs. hydroprocesses, and (5) evolution of products to match the environmental market. Process innovations that have influenced refinery processing over the past three decades are presented, as well as the relevant patents that have the potential for incorporation into future refineries. • Comparison of current feedstocks with heavy oil and bio-feedstocks. • Evolution of refineries over the past three decades. • Properties and refinability of heavy oil and bio-feedstocks. • Thermal processes vs. Hydroprocesses. • Evolution of products to match the environmental market. Investigates the engineering and plant design challenges presented by heavy oil and bio-feedstocks Explores the legislative and regulatory climate, including increasingly stringent environmental requirements Examines the trade-offs of thermal processes vs. hydroprocesses

## **Oil and Gas Production Handbook: An Introduction to Oil and Gas Production**

Guide to Practical Use of Chemicals in Refineries and Pipelines delivers a well-rounded collection of content, references, and patents to show all the practical chemical choices available for refinery and pipeline usage, along with their purposes, benefits, and general characteristics. Covering the full spectrum of downstream operations, this reference solves the many problems that engineers and managers currently face, including corrosion, leakage in pipelines, and pretreatment of heavy oil feedstocks, something that is of growing interest with today's unconventional activity. Additional coverage on special refinery additives and justification on why they react the way they do with other chemicals and feedstocks is included, along with a reference list of acronyms and an index of chemicals that will give engineers and managers the opportunity to recognize new chemical solutions that can be used in the downstream industry. Presents tactics practitioners can use to effectively locate and utilize the right chemical application specific to their refinery or pipeline operation Includes information on how to safely perform operations with coverage on environmental issues and safety, including waste stream treatment and sulfur removal Helps readers understand the composition and applications of chemicals used in oil and gas refineries and pipelines, along with where they should be applied, and how their structure interacts when mixed at the refinery

## **Handbook of Petroleum Refining Processes**

Petroleum engineering now has its own true classic handbook that reflects the profession's status as a mature major

engineering discipline. Formerly titled the Practical Petroleum Engineer's Handbook, by Joseph Zaba and W.T. Doherty (editors), this new, completely updated two-volume set is expanded and revised to give petroleum engineers a comprehensive source of industry standards and engineering practices. It is packed with the key, practical information and data that petroleum engineers rely upon daily. The result of a fifteen-year effort, this handbook covers the gamut of oil and gas engineering topics to provide a reliable source of engineering and reference information for analyzing and solving problems. It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes. More than a dozen leading industry experts-academia and industry-contributed to this two-volume set to provide the best , most comprehensive source of petroleum engineering information available.

## **Petroleum Refinery Process Modeling**

This thoroughly updated edition of Fluid Catalytic Cracking Handbook provides practical information on the design, operation, troubleshooting, and optimization of fluid catalytic cracking (FCC) facilities. Based on the author's years of field experience, this expanded, second edition covers the latest technologies to improve the profitability and reliability of the FCC units, and provides several "no-to-low-cost" practical recommendations. A new chapter supplies valuable recommendations for debottlenecking and optimizing the performance of cat cracker operations.

## **Natural Gas**

Natural Gas: A Basic Handbook, Second Edition provides the reader with a quick and accessible introduction to a fuel source/industry that is transforming the energy sector. Written at an introductory level, but still appropriate for engineers and other technical readers, this book provides an overview of natural gas as a fuel source, including its origins, properties and composition. Discussions include the production of natural gas from traditional and unconventional sources, the downstream aspects of the natural gas industry. including processing, storage, and transportation, and environmental issues and emission controls strategies. This book presents an ideal resource on the topic for engineers new to natural gas, for advisors and consultants in the natural gas industry, and for technical readers interested in learning more about this clean burning fuel source and how it is shaping the energy industry. Updated to include newer sources like shale gas Includes new discussions on natural gas hydrates and flow assurance Covers environmental issues Contain expanded coverage of liquefied natural gas (LNG)

## **Fundamentals of Petroleum Refining**

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental

requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, *Petroleum Refining Technology and Economics, Fifth Edition* is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

### **An Introduction to Petroleum Technology, Economics, and Politics**

Using analogies, graphs, formulas and illustrations, the author overviews key topics in the refining industry for professionals in finance and marketing. The third edition reflects changes in petroleum processing and the impact of environmental regulation. Annotation c. Book News, Inc., Portland, OR

### **Handbook of Petroleum Refining Processes, Fourth Edition**

The availability and continuity of Petroleum and Natural gas have become an important parameter for the growth of economy of any country. Specially the scarcity of the precious stock is reflected in the growing economies. Our country being poor in these resources, has to depend upon the ever increasing imports. Our crude production for decades together never crossed 34 MMT thus by 2010 we may have to import 130-150 MMTPA, though our refining capacity has gone up to 134 MMTPA with a present consumption of 110 MMTPA. With new discoveries and over-sea ventures by ONGC and other oil producing organizations, present production is better than what it was four decades ago. The present Fifth Edition is a value added text and taken care of many aspects of modern refining and Indian Industry. Contents: Origin, Formation and Composition of Petroleum / Petroleum Processing Data / Fractionation of Petroleum / Treatment Techniques / Thermal and Catalytical Processes / Asphalt Technology / Appendix 1 / Appendix 2 / Appendix 3 / Appendix 4 / Appendix 5 / Index

### **Handbook of Petroleum Refining**

For four decades, *Petroleum Refining* has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial

bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. *Petroleum Refining: Technology, Economics, and Markets* is a book written for users, the practitioners of refining, and all those who want to learn more about the field.

## **The Economics of Oil and Gas**

*Heavy Oil Recovery and Upgrading* covers properties, factors, methods and all current and upcoming processes, giving engineers, new and experienced, the full spectrum of recovery choices, including SAGD, horizontal well technology, and hybrid approaches. Moving on to the upgrading and refining of the product, the book also includes information on in situ upgrading, refining options, and hydrogen production. Rounding out with environmental effects, management methods on refinery waste, and the possible future configurations within the refinery, this book provides engineers with a single source to make decisions and manage the full range of challenges. Presents the properties, mechanisms, screening criteria and field applications for heavy oil enhanced recovery projects Includes current upgrading options and future methods for refining heavy oil development Fills in the gaps between literature and practical application for everyday industry reference

## **Petroleum Economics and Engineering, Third Edition**

For the first time, an essential reference for the multi-billion dollar petrochemical industry that covers the complex topics involved in refining.

## **Refinery Engineering**

This fully revised resource presents the latest technologies and processes for petroleum refining from the world's leading producers. *Handbook of Petroleum Refining Processes* has become a key reference in the chemical and petroleum engineering markets. The book is unique in that it presents licensable technologies for the refining of petroleum and production of environmentally acceptable fuels and petrochemical intermediates. The new edition covers the gamut of

global refining technologies in light of recent changes to the sources of these fuels, as well as the most up-to-date global environmental regulations. Contributions come from such major licensors of petroleum refining technology as UOP, Inc., Shell, ExxonMobil Research and Engineering Company (EMRE), Chevron Lummus Global, Phillips 66, Belco, BP, and others. The new edition shifts its emphasis to accommodate the increased production of shale gas and shale oil which is changing the overall mix of hydrocarbon feeds. Declining conventional crude production and the need for regional energy independence continues to drive demand to use lower-cost, alternate feedstocks such as coal, shale oil, and heavy crude. To use alternate feedstocks in existing refineries, many processes need to be modified. The increase in diesel demand and stricter fuel specifications is driving refiners to look for ways to produce higher yields from existing assets. The book reflects these factors, plus the increase in residue conversion; hydrocracking evolving as a primary conversion process; and hydrotreating increasing as a way to treat virgin and cracked middle distillate streams. Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants Contributors are drawn from the largest petroleum producers in the world, including Chevron, Shell, ExxonMobil, and UOP Covers the very latest technologies in the field of petroleum refining processes and the shift toward shale gas and oil A complete listing and explanation of licensable global technologies for the refining of petroleum and the production of environmentally acceptable fuels and petrochemical intermediates Provides product-by-product specifications and process economics - capital investment annualized capital costs and the price range for each product

## **Handbook of Petroleum Processing**

Includes topics not found together in books on petroleum processing: economics, automation, process modeling, online optimization, safety, environmental protection Combines overviews of petroleum composition, refinery processes, process automation, and environmental protection with comprehensive chapters on recent advances in hydroprocessing, FCC, lubricants, hydrogen management Gives diverse perspectives, both geographic and topical, because contributors include experts from eight different countries in North America, Europe and Asia, representing oil companies, universities, catalyst vendors, process licensors, consultants and engineering contractors

## **Fluid Catalytic Cracking Handbook**

The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. Fundamentals of Petroleum and Petrochemical Engineering provides a holi

## **Oil & Gas Company Analysis**

A pioneering and comprehensive introduction to the complex subject of integrated refinery process simulation, using many of the tools and techniques currently employed in modern refineries. Adopting a systematic and practical approach, the authors include the theory, case studies and hands-on workshops, explaining how to work with real data. As a result, senior-level undergraduate and graduate students, as well as industrial engineers learn how to develop and use the latest computer models for the predictive modeling and optimization of integrated refinery processes. Additional material is available online providing relevant spreadsheets and simulation files for all the models and examples presented in the book.

## **Petroleum Refining Design and Applications Handbook**

Revised and updated to reflect major changes in the field, this second edition presents an integrated and balanced view of current attitudes and practices used in sound economic decision-making for engineering problems encountered in the oil industry. The volume contains many problem-solving examples demonstrating how economic analyses are applied to different facets of the oil industry.; Discussion progresses from an introduction to the industry, through principles and techniques of engineering economics, to the application of economic methods to the oil industry. It provides information on the types of crude oils, their finished products and resources of natural gas, and also summarizes worldwide oil production and consumption data.

## **Refining Processes Handbook**

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas

industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

## **Handbook of Industrial Hydrocarbon Processes**

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

## **Catalytic Naphtha Reforming Process**

A very detailed, workable approach to improving energy efficiency and cost effectiveness in petroleum processing, dealing with the role of management and refinery operators in achieving the best technological parameters, the most rational utilization of energy, as well as the greatest possible economic success. The author provides a detailed and well-founded approach to the methodology, information and criteria necessary for analyzing energy use, economics and the environmental impact, as well as solutions for fulfilling the requirements of the Kyoto agreement. In addition, he describes in sufficient detail the energy streams within a refinery. A practical guide for refinery engineers, managers, and consultants, as well as all engineers involved in the design of process technologies, in developed as well as developing countries.

## **Handbook of Petroleum Refining Processes**

This book explains how to apply economic analysis to the evaluation of engineering challenges in the petroleum industry. Discussion progresses from an introduction to the industry, through principles and techniques of engineering economics, to the application of economic methods. Packed with real-world examples and case studies demonstrating how to calculate

rate of return, discounted cash flow, payout period, and more, Petroleum Economics and Engineering, Third Edition assists petroleum engineers, chemical engineers, production workers, management, and executives in sound economic decision-making regarding the design, manufacture, and operation of oil and gas plants, equipment, and processes. The fully revised third edition is updated to reflect key advancements in petroleum technology and expanded to include chapters on middle stream operations, known as surface petroleum operations (SPO), and natural gas processing and fractionation. By looking globally at the hydrocarbon industry, the improved text offers the reader a more complete picture of the petroleum sector, which includes the global processes of exploration, production, refining, and transportation.

## **Heavy Oil Recovery and Upgrading**

### **Petroleum Refining**

Thoroughly revised and expanded, by 50%, the new edition of this handbook is a comprehensive guide to all aspects of petroleum refining processes. The author defines the technology, pollution control and economic aspects of 60 processes

### **Practical Advances in Petroleum Processing**

Petroleum refining and process engineering is constantly changing. No new refineries are being built, but companies all over the world are still expanding or re-purposing huge percentages of their refineries every year, year after year. Rather than building entirely new plants, companies are spending billions of dollars in the research and development of new processes that can save time and money by being more efficient and environmentally safer. Biodesulfurization is one of those processes, and nowhere else it is covered more thoroughly or with more up-to-date research of the new advances than in this new volume from Wiley-Scrivener. Crude oil consists of hydrocarbons, along with other minerals and trace elements. Sulfur is the most abundant element after carbon and hydrogen, then comes after it nitrogen, and they usually concentrated in the higher boiling fractions of the crude oil. The presence of sulfur compounds causes the corrosion of refining facilities and catalysts poisoning. Moreover, the presence of nitrogen-compounds directly impacts the refining processes via; poisoning the cracking catalysts and inhibiting the hydrodesulfurization catalysts. In addition, both have bad impacts on the environment, throughout the sulfur and nitrogen oxide emissions. Removing this sulfur and nitrogen from the refining process protects equipment and the environment and creates a more efficient and cost-effective process. Besides the obvious benefits to biodesulfurization, there are new regulations in place within the industry with which companies will, over the next decade or longer, spend literally tens, if not hundreds, of billions of dollars to comply. Whether for the veteran engineer needing to update his or her library, the beginning engineer just learning about

biodesulfurization, or even the student in a chemical engineering class, this outstanding new volume is a must-have. Especially it covers also the bioupgrading of crude oil and its fractions, biodenitrogenation technology and application of nanotechnology on both bio-desulfurization and denitrogenation technologies.

## **Refining Used Lubricating Oils**

"This book describes the petroleum industry in easy-to-understand language for both the layperson and engineer alike. From the economics of searching for oil and gas, getting it out of the ground, into pipelines, into refineries, and, finally, into your gas tank, this book covers the petroleum industry like no other treatment before"--Provided by publisher.

## **Guide to the Practical Use of Chemicals in Refineries and Pipelines**

Written by an author with over 38 years of experience in the chemical and petrochemical process industry, this handbook will present an analysis of the process steps used to produce industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials Properties, availability and environmental impact of various raw materials used in hydrocarbon processing

## **Petroleum Economics and Engineering**

This book is targeted to benefit the diploma in engineering students. Degree in engineering students (B.Tech-Chemical Engineering, Petroleum Engineering, Petrochemical Engineering, Aeronautical Engg., AMIE, AMIICHE, students etc. M. Tech students of various disciplines pursuing courses on petroleum refining. Faculty members/ teaching staff of engineering college/IIT's/NIT"s etc. Practicing petroleum engineers/consultants/refiners in various private sector/public sector undertakings, state/central government departments, NGO's etc. Students of foreign universities of developing countries pursuing diploma/degree/postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering.

## **Modern Petroleum Refining Processes, 5/E**

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

## **Fundamentals of Petroleum and Petrochemical Engineering**

Based on the author's decades of years of experience in oil refining, Catalytic Naphtha Reforming Process conveys essential information on key concepts, operations, and practices of catalytic naphtha reforming technologies and associated oil refining processes. The book reviews collective technical and operational advancements with respect to efficient use of catalysts and catalytic reformers in oil refining and incorporates key advancements from recent developments in catalytic reforming technologies and processes. High octane reformat gasoline blendstock production via the use of high performing continuous catalyst regenerative processes is emphasized for regulated, environmentally friendly gasoline. The benefits of timely, effective process unit monitoring are covered in this book. Some of the principal objectives of this book include the need to emphasize more proactive approaches in the planning, operations and maintenance of catalytic reforming units and oil refineries. A number of recommendations are provided for enhancing the operations, reliability, and productivity of catalytic reformers and oil refineries.

## **Petroleum Refining in Nontechnical Language**

"Understand the different businesses within the petroleum refining & marketing industry, their business cycles, unique opportunities and challenges. An easy-to-follow guide on how downstream oil & gas works"--Cover.

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